

Work Order ID 61412

August 24, 2010 9:01:50 AM



Page 1

Item ID: D3007-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 8/24/10

Start Qty: 10.00



Cust Item ID:

Required Date: 9/07/10

Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: CZ

Date: 10/8/24

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3007

Rev A1

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1- Drill one end as per Dwg D3007
2- Touch up hole with paint as necessary

4510/10/20 (10)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

10 10/10/24

120

Identify as per dwg & Stock Location: 263

0.00



Packaging

Memo

0.00

Packaging

S.U.P
Netoyer les marques.
?
Re-ident: 44.

10/10/24 (102)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

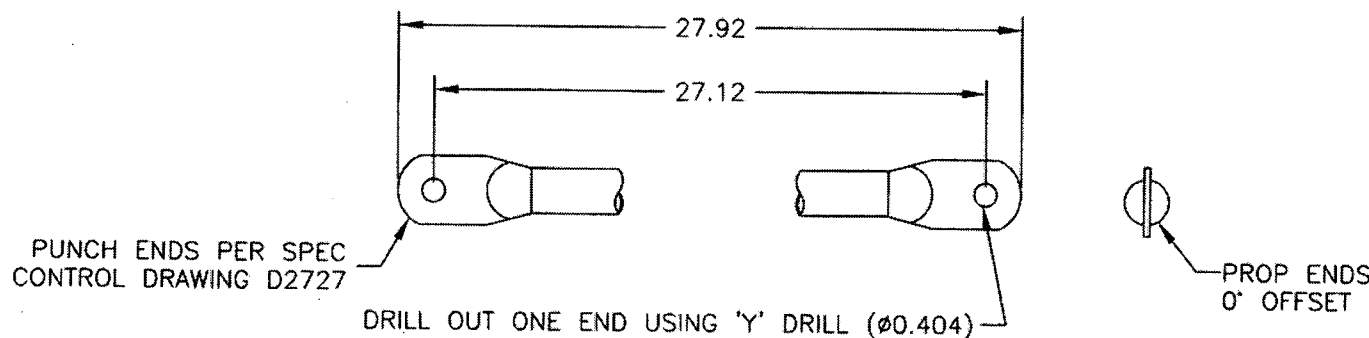
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

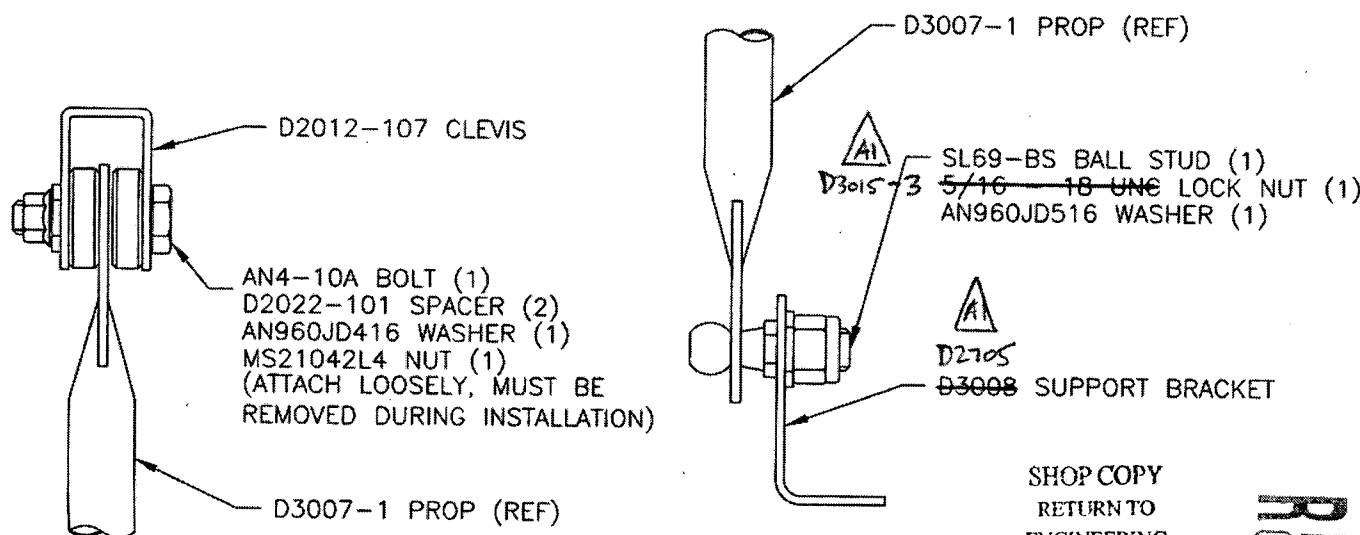


DESIGN	DRAWN BY	DART AEROSPACE LTD
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
DATE 01.03.22	01.03.22	DRAWING NO. D3007
A	A	TITLE PROP ASSEMBLY
A1	A1	NEW ISSUE
		CHANGE TO D2705 & D3015-3
		SCALE 1:2
		SHEET 1 OF 1
		REV. A



D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, Ø0.50 X 0.035 WALL
ENSURE SEAMLESS TUBE IS USED
CAN MAKE FROM D2704



D3007-041 PROP ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 61412
6210/8/24

RELEASED
01.03.30

GENERAL NOTES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

Picklist Print

August 24, 2010 9:01:49 AM

Page 1

Work Order ID: 61412



Parent Item: D3007-1



Parent Item Name: Strut


Start Date: 8/24/10

Required Date: 9/07/10

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP A 01.03.23 New Issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2704  Cross Brace		Manufactured	No			100	Each	3.0000	1	10			

Location

Loc Qty

Loc Code

ST259

3

29050

3



EP 10/10/10
B61411 *(Signature)*
3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D3007-1

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Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 8/24/10 Start Qty: 10.00



Cust Item ID:

Required Date: 9/07/10 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/10/22

ME
10-10-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries